

Epifanes PU Speedcoat Clear Satin

Two-component PU satin varnish with high end UV filters



PRODUCT DESCRIPTION

This clear satin varnish has a warm satin look, formulated with the latest UV filters. The UV filter protects the wood against discoloration. It can therefore withstand all natural elements even in tropical climates. This varnish has a high scratch resistance and excellent water resistance. Dedicated to spray application with excellent flow and extreme fast overcoating times.

Field of use: Spray only! Suitable on all existent Poly-urethane varnishes regardless of brand. (Note: for faster build up, use Epifanes PP Varnish Extra). Also suited for use as a UV resistant clearcoat over epoxy. This clearcoat will give the same satin look.

PRODUCT INFORMATION

Type	Chemical drying
Base	Acrylic poly-ol
Gloss	Satin (20%)
Colour	Transparent
Density at 68°F.	1,041 g/cm ³
Viscosity	40 seconds ISO-cup 4 mm
Solids Contents	60 ± 2 vol. %
VOC-level	408 g/l
Packing	2 kg. Component A + 1 kg. Component B. = 3 kg
Shelf life	In closed unopened container stored in a dry room at temperatures between 41-86°F Component A 3 years after production date Component B 1 year after production date
Rec. film thickness	2-2.5 mil wet = 1-1.5 mil dry
Induction time 68°F.	10 minutes
Thinner spray	Epifanes PU Speedcoat Thinner / Epifanes PU Speedcoat Thinner Slow
Thinning in general	Thinning ratio depends on product temperature and working area. Avoid overthinning.

Drying times	50°F.	59°F.	68°F.	77°F.
Dust dry	2 hours	1.5 hours	1 hour	1 hour
Recoatible	3 hours	2 hours	1 hour	1 hour
Sandable	48 hours	30 hours	24 hours	20 hours
Potlife after mixing	5 hours	4 hours	3 hours	1.5 hours

The above mentioned drying times are indicative at 65% RAH and 1 mil dry film thickness. Drying also depends on the amount of ventilation and applied wet film thickness. Higher wet film thickness and/or poor ventilation results in longer drying times. Especially horizontal parts may take longer to dry due to high wet film thickness. Allow each varnish coat sufficient time to dry. Do not apply wet-on-wet!

Substrate Bare wood : Clean with Epifanes Cleaning Solvents and sand with 180G. Build up with multiple coats Epifanes PP Varnish. Finish with 3 coats Epifanes PU Speedcoat Satin .
Maintenance of varnish: degreased and sanded 320G.



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APPLICATION

Conditions during application Temperature **minimal 50°F. - maximal 86°F.**
 Relative air humidity **minimal 50% - maximal 75%**

Best results are achieved with a spray gun. We always recommend a RP spray gun, but you can also use a HVLP or Conventional spray gun. Evenly distribute the varnish on the surface. Do not apply excessive wet films to avoid the formation of curtains and drying problems. Avoid large differences in temperature of the product, surface to be varnished and working area. Wet-on-wet application is possible when the solvents have evaporated. When applying another coat after 48 hours, always sand by hand along the wood grain.

Guidelines for spray application:

Thinning volume	Nozzle RP	Pressure	Visco DIN-cup 4 mm
15-20%	1.1 mm - 1.3 mm	30-37 psi	18-20 sec.

SYSTEM BUILD UP

Product	Step 1 EPIFANES PP Varnish extra	Step 2 EPIFANES PP Varnish extra	Step 3 EPIFANES PU Speedcoat Clear Satin
Numb. of coats	1	At least 3, but the more, the better	3
Thinner	EPIFANES Thinner for PP Varnish	Epifanes Thinner for PP Varnish	EPIFANES PU Speedcoat Spraythinner
Thinning ratio	25%	0-10%	15-20%
Drying time 68°F.	2-3 hours	2-3 hours	1 hour
Sanding grit	Dry 220G	No sanding between coats within 48 hours. After 48 hours always sand with 320G	No sanding between coats within 48 hours. After 48 hours always sand with 320G
Remarks	First penetrating varnish coat. For full varnish penetration into the wood fibers, apply this first coat heavily thinned.	PP Varnish Extra may be thinned with Epifanes PU Brushthinner. This slow evaporating thinner will allow the PP Varnish Extra to flow better.	Sand final coat PP Varnish Extra with 320G before applying the first coat. Between coats only lightly sanding is required.

Theoretical coverage
Practicle coverage

160ft² per liter @ 1.5 mil dry film thickness
 Dependent on condition of substrate, loss of material due to factors such as application technique, shape of object, circumstances during application.

Polishing

Not recommended

Recoatibility with other Epifanes varnishes

Epifanes Clear Varnish	1-C High gloss alternative
Epifanes Woodfinish Gloss	1-C High gloss alternative
Epifanes Woodfinish Matte	1-C Matt finish for interior / exterior use
Epifanes Rubbed Effect Varnish	1-C Satin finish for interior use
Epifanes Poly-urethane Clear Gloss	2-C Gloss finish with UV Filter
Epifanes Poly-urethane Clear Satin	2-C Satin finish with UV Filter
Epifanes PU Speedcoat Clear Gloss	2-C Spray finish for interior / exterior use with UV filter

Safety

The user of this product should obey all national laws and legislation concerning health, safety and environmental hazard. For more information on health and safety, we refer to the Material Safety Data Sheet of this product.

Although the facts and suggestions in this product information sheet are based on our own research and field experiences and are believed reliable, we cannot simply be held responsible for performance or results obtained through the use of this product. Ineffectiveness or other unintended consequences may result, because of such factors as weather, conditions, presence or other materials or the manner of preparation, use or application all of which are beyond W. Heeren & Zoon's control. All such risks are assumed by user.

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